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- ❖ Programming languages LD, ST and FBD
- ❖ Step chain programming in SFC
- ❖ Basic commands of the PLC with transfer tasks
- ❖ Creating, loading and testing simple programs
- ❖ Data backup and data restoration

### Learning targets

- ❖ Transferring the basic PLC knowledge on the integration of more components (drives, bus systems, visualizations, etc.) into one system
- ❖ Understanding basic modes of operation and connections of the PLC technology, incl. application and test at the training system
- ❖ Basis for advanced training courses on the topic
- ❖ Developing automation systems using PLC

## PLC Laboratory

